

Garant

**HSS boring bar AH.. SGSPL 45°, for indexable inserts GPCT, left-hand,
Overhang / insert size: 65/S5mm**


Order data

Order number	268806 65/S5
GTIN	4045197545923
Item class	21V

Technical description

suitable indexable insert	GPCT S5010.
ISO code toolholder	AH0812H SGSPR/LS5
Centre offset L_3	6.4 mm
Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Neck width L_4	8 mm
Head length L_1	32 mm
Pack of insert screws	269028 6
Insert size	5 mm
Overall length L	100 mm
Clamping height L_2	11.15 mm
Setting angle κ	45 degrees
Shank $\varnothing D_s$	12 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	5xD
Tool material	HSS

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 6	269028 6
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6